#### FLOW SENSOR HAVING IMPROVED OPERATIONAL PERFORMANCE

## **Background Information**

The present invention relates to a so-called hot-film air-mass sensor as it is used to determine the air mass drawn in by an internal combustion engine, for example. In these hot-film air mass sensors, which are called flow sensors in the following, one or a plurality of heating resistor elements is/are heated to a predefined temperature by applying an electrical voltage. As a rule, the temperature of the heating resistor element(s) exceeds the ambient temperature by a fixed amount.

Two temperature sensors are required to control the temperature of the heating resistor element. A first temperature sensor is arranged in the immediate vicinity of the heating resistor element and measures the temperature of the heating resistor element, while a second temperature sensor measures the ambient temperature. Both temperature sensors are usually implemented as resistance-temperature sensors. The temperature difference between the ambient temperature and the heating resistor element may be determined from the different resistances of the first and the second temperature sensor. A bridge circuit is normally used for this purpose. The bridge voltage of this measuring bridge is transmitted, as instantaneous value of the temperature difference between heating resistor element and ambient temperature, to a downstream controller, which may be implemented as a differential amplifier.

Due to environmental influences and the drift of the individual resistor elements, the operational performance of the bridge circuit changes over the course of time, which has a negative effect on the precision of the output signal of the bridge circuit. As a result, the output signals provided by the flow sensor are falsified as well, which the downstream evaluation circuits are unable to detect.

### Summary Of The Invention

In a flow sensor according to the present invention having at least one heating resistor element and a bridge circuit with a plurality of bridge resistor elements, as

5

10

15

20

25

well as a voltage or current controller, the heating resistor element being arranged on a chip, the present invention provides for the bridge resistors to be arranged on the chip as well.

- In this way, all bridge resistors are exposed to the same environmental influences and drifts, which considerably reduces the effects of the resistance drifts on the output signal of the bridge circuit. As a result, the accuracy of the flow sensor according to the present invention is virtually constant over its entire service life.
- Variants according to the present invention provide for the bridge circuit to have four bridge resistors, at least one of which is configured as a trimmer resistor.

Moreover, it has shown to be advantageous if the temperature of the heating resistor element is controlled by a differential amplifier, the already mentioned bridge circuit providing the voltage differential to be amplified.

According to the present invention, it is provided in an additional development of the flow sensor that the adjustment of the bridge resistors is implemented via the control of the offset voltage of the differential amplifier.

20

15

The flow sensor according to the present invention may advantageously be used to measure the air mass of internal combustion engines.

# **Brief Description Of The Drawing**

The Figure shows a circuit diagram of a measuring element of a flow sensor according to the present invention on the basis of which the development of the flow sensor according to the present invention is elucidated.

### **Detailed Description**

The Figure shows the circuit diagram of a flow sensor according to the present invention. The flow sensor is made up of a measuring element having a bridge circuit 1 and a heating resistor element R<sub>H</sub> as well as a differential amplifier 3.

Bridge circuit 1 is made up of four bridge resistor elements  $R_{LF}$ ,  $R_{HF}$ ,  $R_{T\ddot{U}}$  and  $R_4$ . Bridge-resistor element  $R_{HF}$  is a resistance temperature sensor, which is arranged on a chip (not shown) in the immediate vicinity of heating resistor element  $R_H$ . The temperature of heating resistor element  $R_H$  is determined via the temperature-dependent resistance of bridge resistor element  $R_{HF}$ .

Bridge resistor element  $R_{LF}$  is likewise a resistance temperature sensor arranged on the chip (not shown) at a distance from heating resistor element  $R_H$ . Using bridge resistor element  $R_{LF}$ , temperature  $T_{amb}$  of the ambient air is measured before it reaches heating resistor element  $R_H$  and is heated by it. The difference in the resistances of bridge resistor elements  $R_{HF}$  and  $R_{LF}$  thus is a measure of the temperature difference between heating resistor element  $R_H$  and ambient temperature  $T_{amb}$ .

In conventional measuring elements, only heating resistor  $R_{\rm H}$  and temperature sensors  $R_{\rm HF}$  and  $R_{\rm LF}$  are arranged on the chip. The two other bridge resistor elements  $R_{\rm T\bar{u}}$  and  $R_{\rm 4}$  are arranged outside the chip in conventional measuring elements. As a result, resistor elements  $R_{\rm HF}$  and  $R_{\rm LF}$  and additional bridge resistor elements  $R_{\rm T\bar{u}}$  and  $R_{\rm 4}$  are exposed to different environmental influences, which over the course of time leads to different drifts of the resistor elements. According to the present invention, it is now provided to arrange bridge resistor elements  $R_{\rm T\bar{u}}$  and  $R_{\rm 4}$  on the chip as well, so that all resistor elements of bridge circuit 1 are exposed to the same environmental influences. As a result, there is a considerable reduction in the drift of the output signal of the bridge circuit due to the changes in the Ohmic resistances of bridge resistor elements  $R_{\rm HF}$ ,  $R_{\rm LF}$ ,  $R_{\rm T\bar{u}}$  and  $R_{\rm 4}$ . This means that the output signal of the measuring element according to the present invention exhibits virtually constant accuracy and quality over the entire service life of the measuring element.

The electrical connections of the chip (not shown) are denoted by the letters A, B, C, D and E in the Figure.

The voltage in the diagonal of measuring bridge 1 may be picked off at connections A and B of the not depicted chip. This bridge voltage is transmitted to differential amplifier 3 whose output signal is a heating voltage  $U_H$ . Output voltage  $U_H$  is a measure of the air mass flowing across heating resistor element  $R_H$ . At the same time, the heating line (heating power) of heating resistor element  $R_H$  is controlled via output voltage  $U_H$ .

5

10

20

When resistor elements  $R_{T\bar{u}}$  and  $R_4$  are arranged on the chip as well, it suggests itself to etch them out of the same resistor layer as heating resistor element  $R_H$  and the other bridge resistor elements  $R_{HF}$  and  $R_{LF}$ . Consequently, resistor elements  $R_{T\bar{u}}$  and  $R_4$  are not adjustable, so that the adaptation of bridge circuit 1 may be implemented by setting an offset voltage at differential amplifier 3. The offset voltage of differential amplifier 3 is set by an adjustable resistor element  $R_5$ .

Via electrical connections A to E, the chip (not shown) is electrically connected to an evaluation circuit, in particular differential amplifier 3, and a voltage supply.

If a second control loop (not illustrated) is provided, the direction of the air flow may be detected as well. Such a specific embodiment works according to the so-called twin-heater principle.